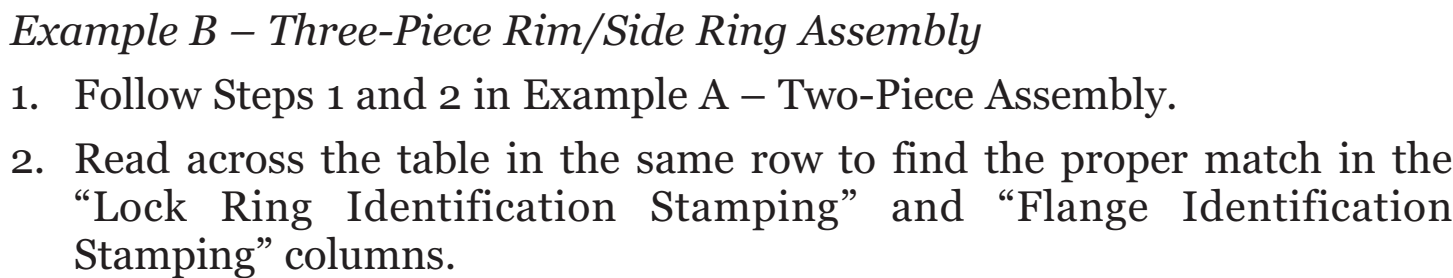


PLEASE NOTE: THIS IS CHART 3 OF A 3-CHART SET. BE SURE TO ALSO READ, UNDERSTAND AND COMPLY WITH CHARTS 1 AND 2 RE: DEMOUNTING AND MOUNTING PROCEDURES FOR TRUCK AND BUS TIRES (TUBELESS/TUBE-TYPE)

HOW TO USE THESE TABLES

HOW TO READ THESE TABLES

- Example A – Two-Piece Rim/Side Ring Assembly*
1. The rim base and side ring to be assembled have identification stamps like the ones shown to the right.
 2. Find 20 x 7.5 rim size in the “Rim Size” column in the tables below. Locate 20 x 7.5 FL in the “Rim Base Identification Stamping” column.
 3. Continue reading the same line across the table. Find the matching side ring markings in the “Side Ring Identification Stamping” column.
 4. One of the proper markings is: 20 x 7.5 FL. This matches the stamp of the side ring shown in the photo. These parts are matched and will make a proper assembly.



2-PIECE

RIM SIZE	RIM BASE IDENTIFICATION STAMPING	LOCK RING IDENTIFICATION STAMPING	FLANGE IDENTIFICATION STAMPING
20 X 7.5	20 X 7.5 M	LR 20 X 7.5-8.5-10.0 M	F 20 X 7.5-8.5 M
	20 X 7.5-5°	20 X 7.0-7.5-8.0-5°	20 X 7.5-8.05°-7.5 FL
20 X 8.0	20 X 8.0-5°	20 X 7.0-7.5-8.0-5°	20 X 7.5-8.05°-7.5 FL
20 X 8.5	20 X 8.5 M	LR 20 X 7.5-8.5-10.0 M	F 20 X 7.5-8.5 M
20 X 10.0	20 X 10.0 M	LR 20 X 7.5-8.5-10.0 M	F 20 X 10.0 M
22 X 8.0	22 X 8.0-5°	22 X 7.0-7.5-8.0-5°	22 X 8.0-5°
24 X 7.5	24 X 7.5 M	LR 24 X 7.5-8.5-10.0 M	F 24 X 7.5-8.5 M
24 X 8.0	24 X 8.0-5°	24 X 7.0-7.5-8.0-5°	24 X 8.0-5°
	24 X 8.5M	LR 24 X 7.5-8.5-10.0 M	F 24 X 7.5-8.5 M
24 X 8.5	24 X 8.5-5°	24 X 8.5-5°	F 24 X 8.5-5°
24 X 10.0	24 X 10.0 M	LR 24 X 7.5-8.5-10.0 M	F 24 X 10.0 M

3-PIECE

RIM SIZE	RIM BASE IDENTIFICATION STAMPING	LOCK RING IDENTIFICATION STAMPING	FLANGE IDENTIFICATION STAMPING
20 X 7.5	20 X 7.5 M	LR 20 X 7.5-8.5-10.0 M	F 20 X 7.5-8.5 M
	20 X 7.5-5°	20 X 7.0-7.5-8.0-5°	20 X 7.5-8.05°-7.5 FL
20 X 8.0	20 X 8.0-5°	20 X 7.0-7.5-8.0-5°	20 X 7.5-8.05°-7.5 FL
20 X 8.5	20 X 8.5 M	LR 20 X 7.5-8.5-10.0 M	F 20 X 7.5-8.5 M
20 X 10.0	20 X 10.0 M	LR 20 X 7.5-8.5-10.0 M	F 20 X 10.0 M
22 X 8.0	22 X 8.0-5°	22 X 7.0-7.5-8.0-5°	22 X 8.0-5°
24 X 7.5	24 X 7.5 M	LR 24 X 7.5-8.5-10.0 M	F 24 X 7.5-8.5 M
24 X 8.0	24 X 8.0-5°	24 X 7.0-7.5-8.0-5°	24 X 8.0-5°
	24 X 8.5M	LR 24 X 7.5-8.5-10.0 M	F 24 X 7.5-8.5 M
24 X 8.5	24 X 8.5-5°	24 X 8.5-5°	F 24 X 8.5-5°
24 X 10.0	24 X 10.0 M	LR 24 X 7.5-8.5-10.0 M	F 24 X 10.0 M

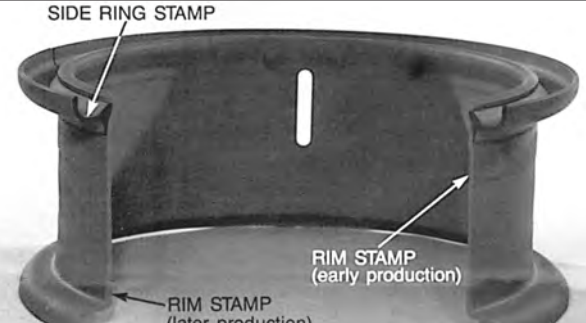
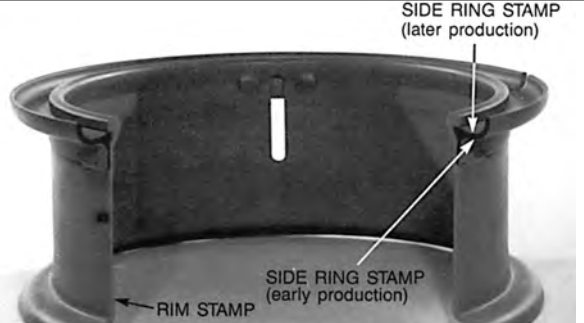
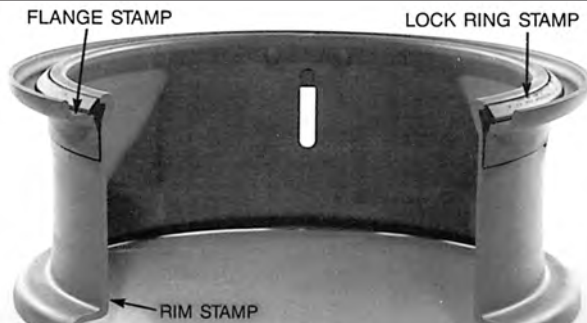
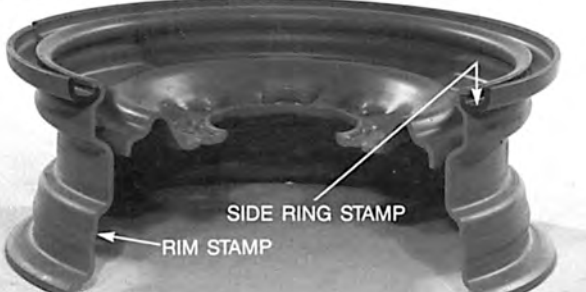
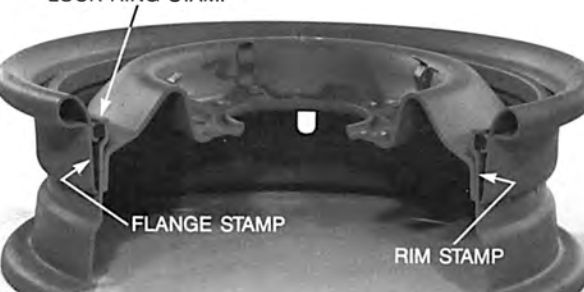
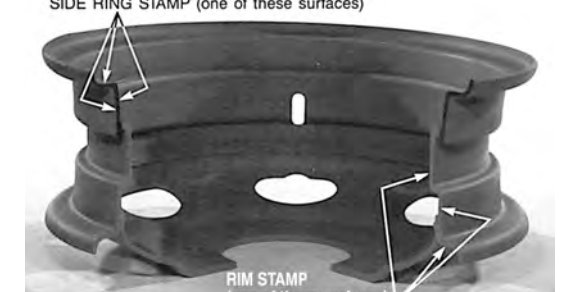
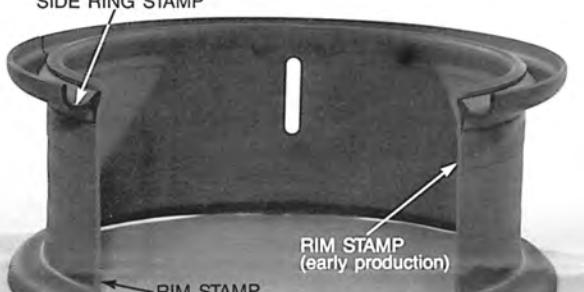
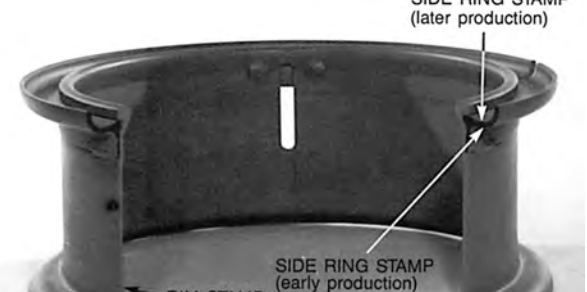
2-PIECE

RIM SIZE	RIM BASE IDENTIFICATION STAMPING	LOCK RING IDENTIFICATION STAMPING	FLANGE IDENTIFICATION STAMPING
15 X 7.0	15 X 7.0-5°	15 X 7.0-7.5-8.0-5°	15 X 7.0-5°
15 X 7.5	15 X 7.5-5°	15 X 7.0-7.5-8.0-5°	15 X 7.5-5°
20 X 5.0	20 X 5.0	20 DIA	20 X 5
20 X 6.0	20 X 6.0-5°	20 X 6.0-5°	20 X 6.0-5°-FL
	20 X 6.0 FL	20 X 6.0 FL	20 X 6.0-5°-FL
	20 X 6.0	20 DIA	20 X 6
	BW-5 20 X 6.0	BW-5 20 X 6.5-7.0 T	BW-5 20 X 6.0
20 X 6.5	20 X 6.5-5°	20 X 6.5-5°	20 X 6.5-5°-CR; F6520 CR
	20 X 6.5 CR; B6520 CR	20 X 6.5-7.0 CR; LR6520 CR; LR20 X 6.5-7.0 CR	20 X 6.5-5°-FL-CR; F6520 CR; F20X6.5 CR
	20 X 6.5	20 DIA	20 X 6.5
	BW-5 20 X 6.5	BW-5 20 X 6.5-7.0 T	BW-5 20 X 6.5-7.0 T
20 X 7.0	20 X 7.0 CR; B7020 CR	20 X 6.5-7.0 CR; LR6520 CR; LR20 X 6.5-7.0 CR	20 X 7.0-5°-FL-CR; F7020 CR; F20 X 7.0 CR; 20 X 7.0-5°-FL-CR-8.00
	20 X 7.0-5°	20 X 7.0-7.5-8.0-5°	20 X 7.0-5°-FL-CR-8.00 RTH; F7020 CR; 20 X 7.0-5°-FL-
	20 X 7.0 BW5°	BW-5 20 X 6.5-7.0 T	BW-5 20 X 6.5-7.0 T
20 X 7.5	B7520 FL	20 X 7.5 FL; LR20 X 7.5 FL; LR7520 FL	20 X 7.5-5° FL; 20 X 7.5-8.0-5°-7.5 FL; F20 X 7.5 FL; F7520
	20 X 7.5 M	LR20 X 7.5-8.5-10.0 M ; LR20 M	F20 X 7.5-8.5 M ; F7520 M
	20 X 7.5-5°; F20750 B	20 X 7.0-7.5-8.0-5°	20 X 7.5-5° FL; 20 X 7.5-8.0-5°-7.5 FL ; F7520 FL
	BW-5 20 X 7.5	BW-5 20 X 7.5-8.0V-8.5V	B5° 20 X 7.5
20 X 8.0	20 X 8.0-5°; F20800 B	20 X 7.0-7.5-8.0-5°	20 X 8.0-5°; 20 X 7.5-8.0-5°-7.5 FL
	BW-5 20 X 8.0	BW-5 20 X 7.5-8.0V-8.5V	BW-5 20 X 8.0V-8.5V
20 X 8.5	20 X 8.5-5°	20 X 8.5-5°	20 X 8.5-5°
	20 X 8.5 M	LR20 X 7.5-8.5-10.0 M ; LR20 M	F20 X 7.5-8.5 M ; F7520 M
20 X 10.0	B1020 M	LR20 X 7.5-8.5-10.0 M ; LR20 M	F20 X 10.0 M ; F1020 M
	22 X 7.5-5°; 22 X 7.50-5°; F22750 B	22 X 7.0-7.5-8.0-5°	22 X 7.5-5° FL; 22 X 7.5-8.0-5° FL; F7522 FL; 22 X 7.5-8.0-5°-7.5 FL
22 X 7.5	22 X 7.5 FL; B7522 FL	22 X 7.5 FL; LR22 X 7.5 FL; LR7522 FL	22 X 7.5-5° FL; 22 X 7.5-8.0-5° FL; F7522 FL; 22 X 7.5-8.0-5°-7.5 FL
	22 X 7.5 M	LR22 M; LR22 X 7.5-8.5-10 M	F7522 M
	BW-5 22 X 7.5	BW-5 22 X 7.5-8.0V-8.5V	B-5° 22 X 7.5
	22 X 8.0-5°; F22800 B	22 X 7.0-7.5-8.0-5°	22 X 8.0-5°
22 X 8.0	BW-5 22 X 8.0	BW-5 22 X 7.5-8.0V-8.5V	BW-5 22 X 8.0V-8.5V
	24 X 7.5 M	LR24 X 7.5-8.5-10.0 M ; LR24 M	F24 X 7.5-8.5 M ; F7524 M
	24 X 7.5-5°	24 X 7.0-7.5-8.0-5°	24 X 7.5-5°; 24 X 7.5-8.0-5°; 24 X 8.0-5°
	24 X 8.0-5°	24 X 7.0-7.5-8.0-5°	24 X 7.5-0-5°; 24 X 8.0-5°
24 X 8.5	24 X 8.5 M	LR24 X 7.5-8.5-10.0 M ; LR24 M	F24 X 7.5-8.5 M ; F7524 M
20 X 10.0	B1024 M	LR24 X 7.5-8.5-10.0 M ; LR24 M	F24 X 10.0 M ; F1024 M

3-PIECE

RIM SIZE	RIM BASE IDENTIFICATION STAMPING	LOCK RING IDENTIFICATION STAMPING	FLANGE IDENTIFICATION STAMPING
15 X 7.0	15 X 7.0-5°	15 X 7.0-7.5-8.0-5°	15 X 7.0-5°
15 X 7.5	15 X 7.5-5°	15 X 7.0-7.5-8.0-5°	15 X 7.5-5°
20 X 5.0	20 X 5.0	20 DIA	20 X 5
20 X 6.0	20 X 6.0-5°	20 X 6.0-5°	20 X 6.0-5°-FL
	20 X 6.0 FL	20 X 6.0 FL	20 X 6.0-5°-FL
	20 X 6.0	20 DIA	20 X 6
	BW-5 20 X 6.0	BW-5 20 X 6.5-7.0 T	BW-5 20 X 6.0
20 X 6.5	20 X 6.5-5°	20 X 6.5-5°	20 X 6.5-5°-CR; F6520 CR
	20 X 6.5 CR; B6520 CR	20 X 6.5-7.0 CR; LR6520 CR; LR20 X 6.5-7.0 CR	20 X 6.5-5°-FL-CR; F6520 CR; F20X6.5 CR
	20 X 6.5	20 DIA	20 X 6.5
	BW-5 20 X 6.5	BW-5 20 X 6.5-7.0 T	BW-5 20 X 6.5-7.0 T
20 X 7.0	20 X 7.0 CR; B7020 CR	20 X 6.5-7.0 CR; LR6520 CR; LR20 X 6.5-7.0 CR	20 X 7.0-5°-FL-CR; F7020 CR; F20 X 7.0 CR; 20 X 7.0-5°-FL-CR-8.00
	20 X 7.0-5°	20 X 7.0-7.5-8.0-5°	20 X 7.0-5°-FL-CR-8.00 RTH; F7020 CR; 20 X 7.0-5°-FL-
	20 X 7.0 BW5°	BW-5 20 X 6.5-7.0 T	BW-5 20 X 6.5-7.0 T
20 X 7.5	B7520 FL	20 X 7.5 FL; LR20 X 7.5 FL; LR7520 FL	20 X 7.5-5° FL; 20 X 7.5-8.0-5°-7.5 FL; F20 X 7.5 FL; F7520
	20 X 7.5 M	LR20 X 7.5-8.5-10.0 M ; LR20 M	F20 X 7.5-8.5 M ; F7520 M
	20 X 7.5-5°; F20750 B	20 X 7.0-7.5-8.0-5°	20 X 7.5-5° FL; 20 X 7.5-8.0-5°-7.5 FL ; F7520 FL
	BW-5 20 X 7.5	BW-5 20 X 7.5-8.0V-8.5V	B-5° 20 X 7.5
20 X 8.0	20 X 8.0-5°; F20800 B	20 X 7.0-7.5-8.0-5°	20 X 8.0-5°; 20 X 7.5-8.0-5°-7.5 FL
	BW-5 20 X 8.0	BW-5 20 X 7.5-8.0V-8.5V	BW-5 20 X 8.0V-8.5V
20 X 8.5	20 X 8.5-5°	20 X 8.5-5°	20 X 8.5-5°
	20 X 8.5 M	LR20 X 7.5-8.5-10.0 M ; LR20 M	F20 X 7.5-8.5 M ; F7520 M
20 X 10.0	B1020 M	LR20 X 7.5-8.5-10.0 M ; LR20 M	F20 X 10.0 M ; F1020 M
	22 X 7.5-5°; 22 X 7.50-5°; F22750 B	22 X 7.0-7.5-8.0-5°	22 X 7.5-5° FL; 22 X 7.5-8.0-5° FL; F7522 FL; 22 X 7.5-8.0-5°-7.5 FL
22 X 7.5	22 X 7.5 FL; B7522 FL	22 X 7.5 FL; LR22 X 7.5 FL; LR7522 FL	22 X 7.5-5° FL; 22 X 7.5-8.0-5° FL; F7522 FL; 22 X 7.5-8.0-5°-7.5 FL
	22 X 7.5 M	LR22 M; LR22 X 7.5-8.5-10 M	F7522 M
	BW-5 22 X 7.5	BW-5 22 X 7.5-8.0V-8.5V	B-5° 22 X 7.5
	22 X 8.0-5°; F22800 B	22 X 7.0-7.5-8.0-5°	22 X 8.0-5°
22 X 8.0	BW-5 22 X 8.0	BW-5 22 X 7.5-8.0V-8.5V	BW-5 22 X 8.0V-8.5V
	24 X 7.5 M	LR24 X 7.5-8.5-10.0 M ; LR24 M	F24 X 7.5-8.5 M ; F7524 M
24 X 7.5	24 X 7.5-5°	24 X 7.0-7.5-8.0-5°	24 X 7.5-5°; 24 X 7.5-8.0-5°; 24 X 8.0-5°
24 X 8.0	24 X 8.0-5°	24 X 7.0-7.5-8.0-5°	24 X 7.5-0-5°; 24 X 8.0-5°
24 X 8.5	24 X 8.5 M	LR24 X 7.5-8.5-10.0 M ; LR24 M	F24 X 7.5-8.5 M ; F7524 M
20 X 10.0	B1024 M	LR24 X 7.5-8.5-10.0 M ; LR24 M	F24 X 10.0 M ; F1024 M

2-PIECE CURRENT PRODUCTION:

2-PIECE CURRENT PRODUCTION: CR, DT, FL, LA, LB, LW, MS 	2-PIECE CURRENT PRODUCTION: REDCO 	3-PIECE CURRENT PRODUCTION: 5°, CR, FL, M 
DISCONTINUED: DUO, LTS, RHP 	DISCONTINUED: AR 	DISCONTINUED: RH5° 
DISCONTINUED: XL, RIP 	DISCONTINUED: K, K28, KB, KW, KWx 	DISCONTINUED: GREAT DANE, K-H, DORSEY, TRAILMOBILE, STRICK CORP., FRUEHAUF 

**THIS CHART MUST BE PRINTED
AT LEAST 2' x 3' MINIMUM SIZE.**



**Occupational Safety
and Health Administration**
U.S. Department of Labor
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